



## ABM-832A5 刀线组合磨圆自动弯刀机

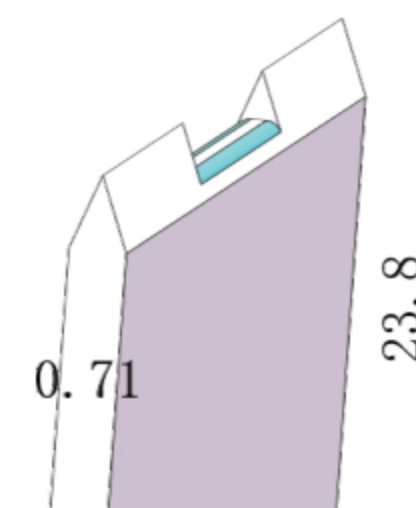
ABM-832A5 Cut Crease Grinding Auto Bender Machine



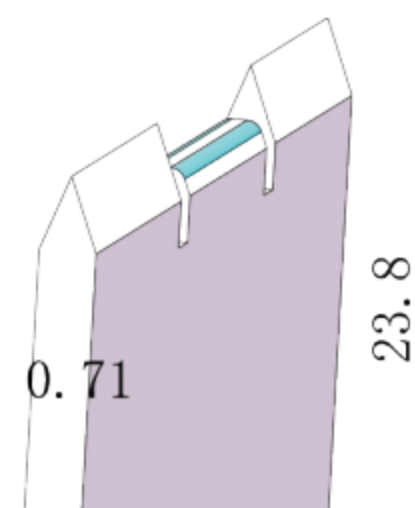
全新打点磨圆  
Multi Nicking&Grinding



多功能冲切模  
Multi Functions Punch Tool



顶面磨圆  
Edge Grinding



顶面磨圆  
Edge Grinding

### 机器功能 Functions

折弯 Bending	打点 Nicking	齿刀 Perforation	顶面磨圆 Cut Crease Grinding	冲孔 Hole	桥位 Bridging	鹰嘴 Lipping	无缝冲切 Mold Cut	平切 Flat Cut



## ABM-832A5 刀线组合磨圆自动弯刀机

ABM-832A5 Cut Crease Grinding Auto Bender Machine

### 技术参数

#### Technical Parameters

选配刀片厚度 Optional Rule Thickness	0.45, 0.53, 0.71, 1.05mm
刀片高度 Supported Rule Height	8-32mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
送料精度 Feeding Precision	±0.03mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	折弯, 打点, 齿刀, 齿刀顶面磨圆, 桥位, 鹰嘴, 无缝冲切, 平切 Bending, Nicking, Perforation, Grinding, Bridge, Lipping, Mold Cut, Flat Cut
可选择功能 Optional Functions	齿刀、圆孔 Perforation、Hole、Cut Crease
支持文件格式 Supported File Formats	DXF, DWG, CF2
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	2350*800*1520mm(LxWxH)
机器重量 Machine Weight	530KG
海关编码 HS CODE	8462230000

### 机器特点 Features

- 全新3位打点组合结构, 1个位安装钨钢打点片, 另外2个位安装金刚砂轮片, 实现齿刀顶面磨圆角, 防止半穿刀伤到纸张; 也可以同时安装3个不同规格打点锯片, 满足不同规格的打点需求;
- 弯刀剪切一体模具, 实现无人接刀, 可连续加工, 高效率弯刀;
- 多功能冲切模: 包含鹰嘴、无缝冲切、桥位、圆孔/齿刀, 独立模具, 便于更换;
- 自主开发的软件支持CAD文件格式, 提供多种语言操作系统。

1. Multi-Nicking: 3pcs Nicking Saw Blade in one machine to meet different nicking size requirements; It can also install grinding wheel to do grinding of cut crease, which can be remove burrs of cutting rule and make more smoother for paper die cutting.
2. Bending and cutting in one, more safety of cutting. High efficiency of bending and cutting.
3. Multi-Punch tool: Including Lipping, Mold Cut, Bridge, Hole or Perforation, independent tool, easy to replace;
4. Smart software, easy to operate, multi language available.