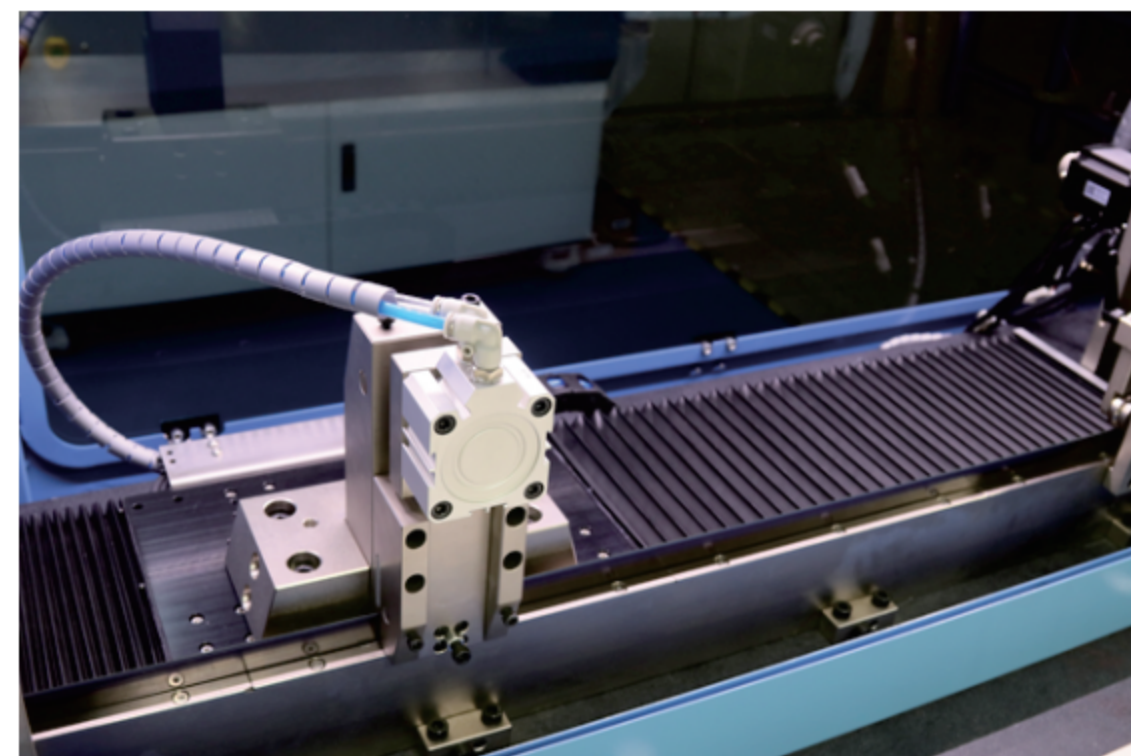
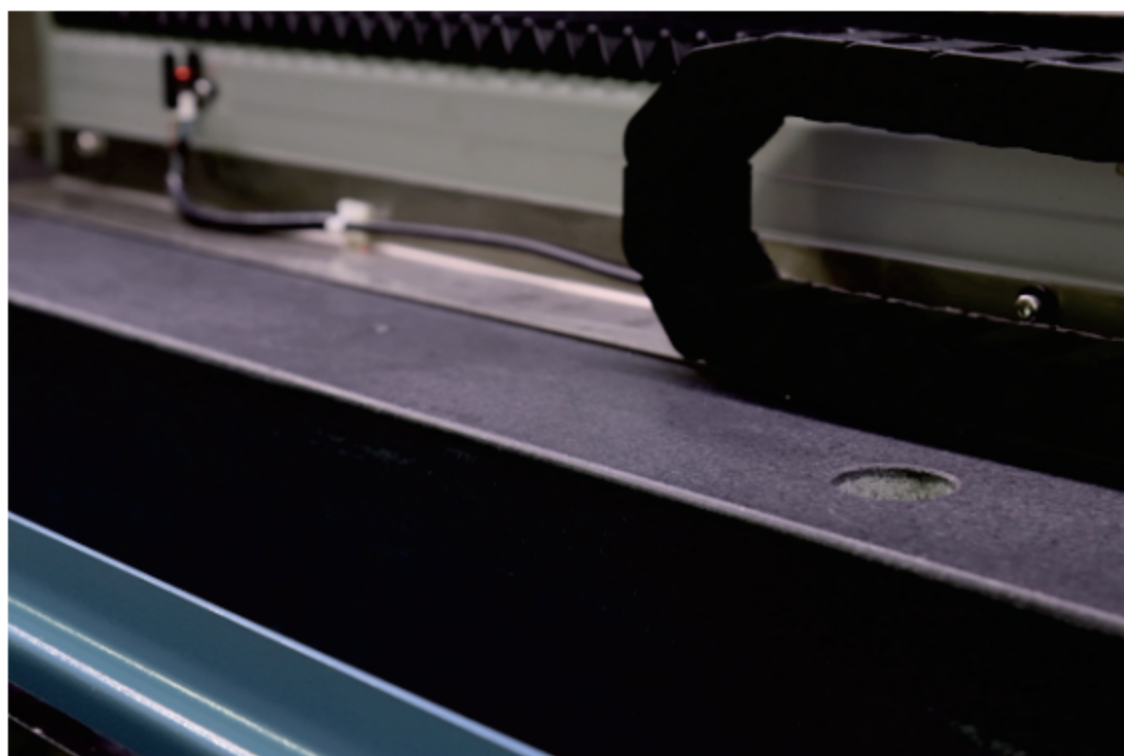




ABM-832D 新款多组磨边打点大理石平台自动弯刀机
ABM-832D Multi-Functions Auto Bender Machine (Multi Broach,Nick)



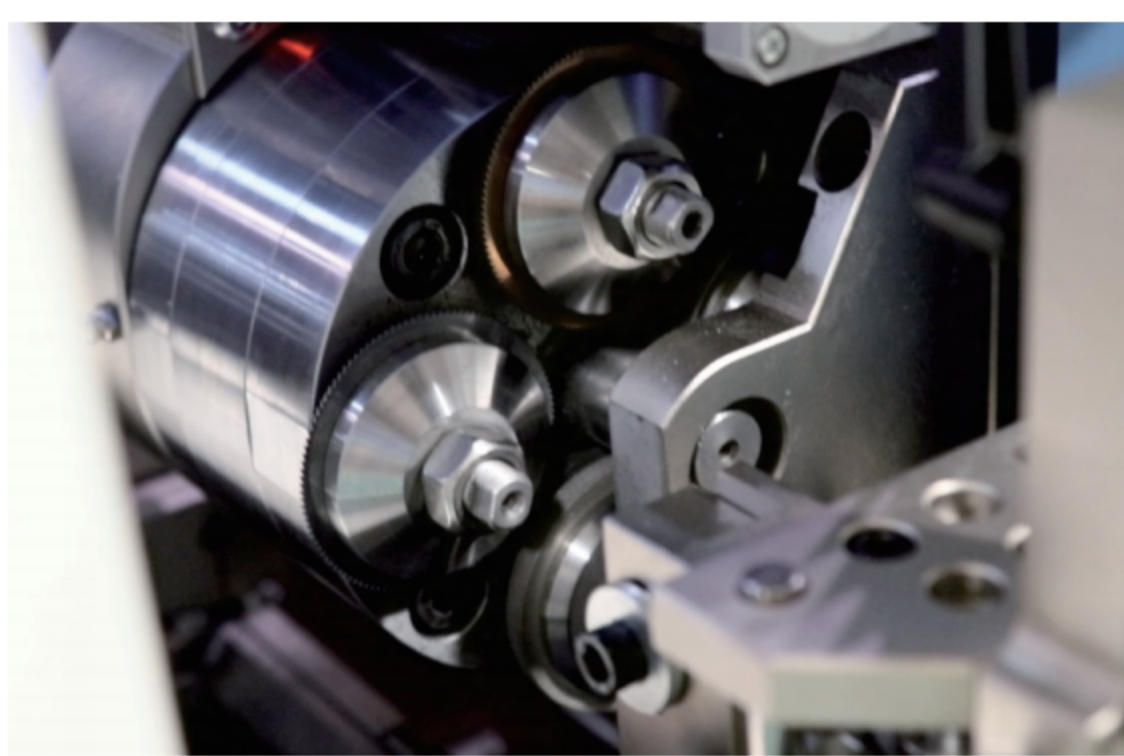
直线电机送料
Linear Motor Feeding



大理石平台
Marble Table



正反剪刀组合
Upgraded Scissors



五种不同规格打点
5PCS Nicking Saw



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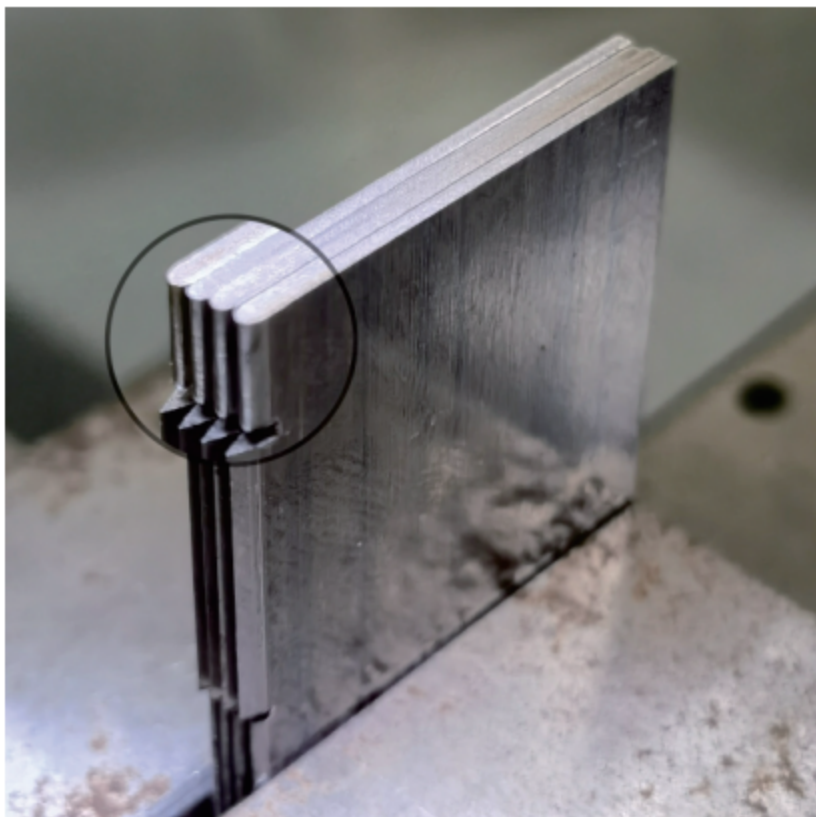
基础功能 Basic Functions

折弯 Bending	磨槽 Broaching	打点 Nicking	齿刀 Perforation	冲孔 Hole	桥位 Bridging	鹰嘴 Lipping	冲切 Cutting

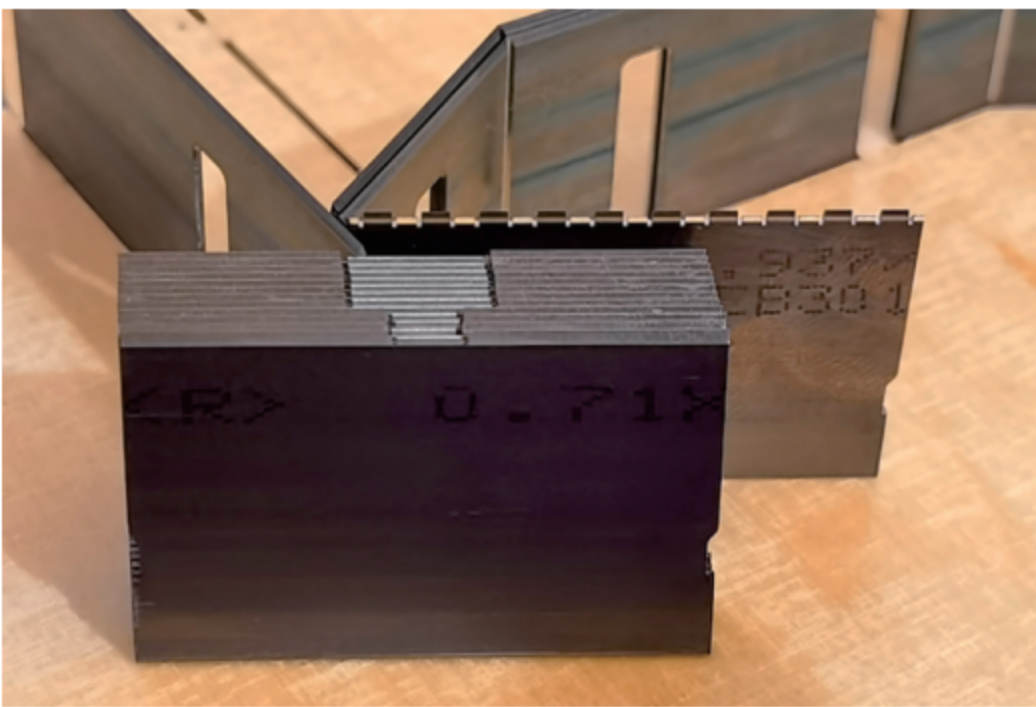
新增功能 New Functions

刀线组合端面磨圆 Cut Crease Grinding	端面磨圆 Side Grinding	小鹰嘴 Small Lipping

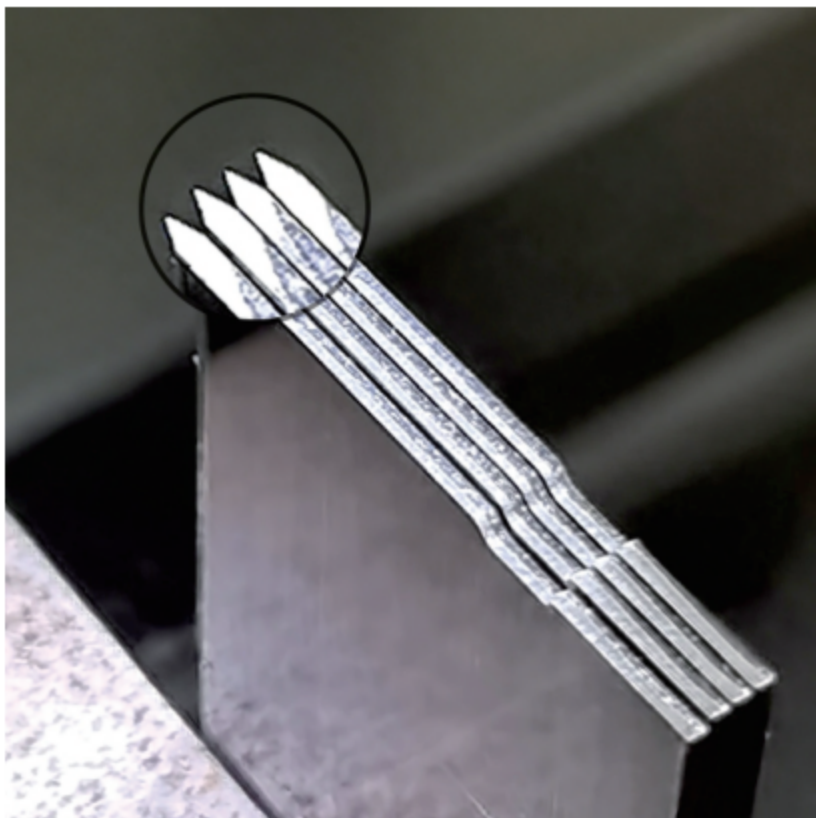
技术样品 Samples



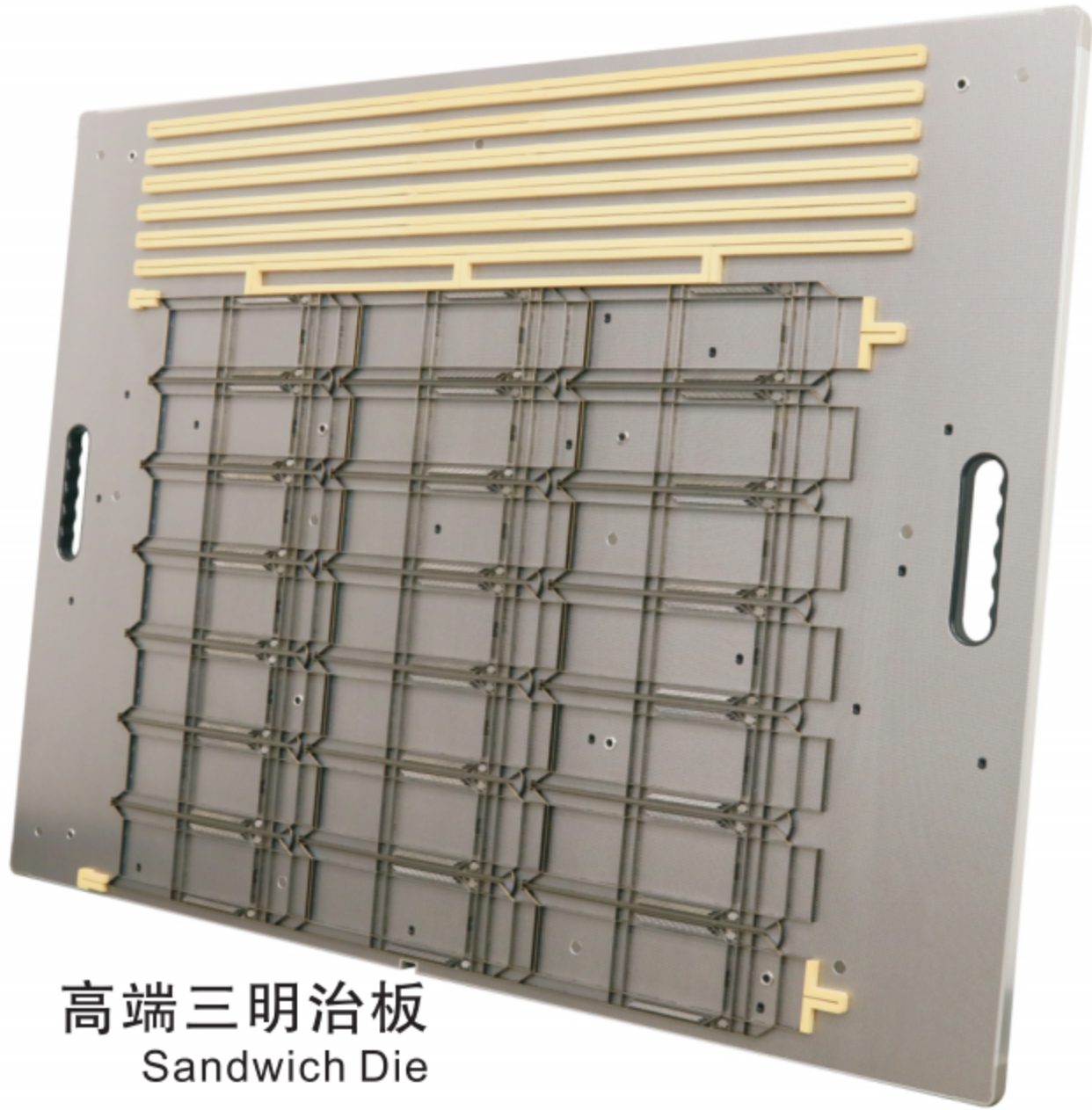
刀线组合端面磨圆角
Cut Crease Side Grinding



样品
Samples



磨平切刀口
Side Grinding



高端三明治板
Sandwich Die



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技术参数 Technical Parameters

选配刀材厚度 Supported Rule Thickness	0.71mm
刀片高度 Supported Rule Height	23.80mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
送料精度 Feeding Precision	±0.02mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	磨槽，打点，折弯，齿刀，圆孔，桥位，鹰嘴，切断 Broaching,Nicking,Bending, Perforation, Hole, Bridge, Lipping, Cutting
新增功能 New Function	刀线组合，端面磨圆角，三明治磨圆头，小鹰嘴 Cut Crease Edge Grinding, Rule Side Grinding, Conner Grinding, Sandwich Die Small Lipping
磨槽配置 Broaching Set	双组磨边/三组磨边 Double set Broaching/Three set Broaching
支持文件格式 Supported File Format	DXF,DWG,CF2
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	3700*970*1520mm(LxWxH)
机器重量 Machine Weight	1170KG
海关编码 HS CODE	8462230000



ABM-832D 新款多组磨边打点大理石平台自动弯刀机
ABM-832D Multi-Functions Auto Bender Machine (Multi Broach,Nick)

机器特点 Features

- 1.大理石机台:刚性高，稳定性好，台面水平精度更高，机器长久使用下也可保持产品的加工精度。
- 2.送料方式:驱动动力区别于传统模式，使用了高精度直线电机模组，送料精度高，反应速度快，大大提高精度和速度。
- 3.多组磨边:可安装两组/三组磨槽锯片，可适应不同刀模板需求；
- 4.六组冲切模具:可同时安装两种不同刀锋的模具，大大降低换刀频率，节省人工；其中4组模具可以自动上下，兼容高、低桥位不换模，23.8－32共用一套鹰嘴平切模具，功能更加人性化。
- 5.全新多功能旋转机构:功能多样化：
全部安装打点锯片，加上磨边组打点，一台机同时可以安装5个规格的打点锯片，适应不同打点需求；安装平口砂轮:全球首创 磨平切刀口侧面，优化无缝对接刀口；磨齿刀顶面圆角，防止半穿刀伤到纸张；安装R角防形砂轮:压线端面磨圆角，清除模具冲切产生的毛刺，使压线更完美；
- 6.正反剪刀组合:软件自动识别方向，实现左右正反剪。

1. Marble table: High rigidity and good stability of marble table.Ensure the processing accuracy of the dies;
2. Feeding method:Linear motor feeding mode is different from the traditional mode, which has high feeding accuracy and fast feeding speed;
3. Multiple sets broaching:Two sets or three sets for choice, which meet different requirements of broaching.
- 4.Six sets punch tools: Including Perforation, Bridge, two sets Lipping& Cutting tool which can use for two different edge angle cutting rule, bridge height adjustable automatically.
- 5.New Multi-Nicking saw blades: Five different specifications nicking saw blades in one machine, which meet different Nicking requirement.
New Function-Grinding: Rule edge grinding after perforation or cut crease, which can be remove burrs of cutting rule and make more smoother of paper die cutting. Side grinding to make cutting rule precise joint.
Rule Conner Grinding special for Sandwich Dies.
- 6.Scissors set:Cutting direction recognize automatically by program.